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RESULTS OF TESTS ON A 0.111-SCALE SPACE SHUTTLE

VEHICLE SIMULATED ELEVON/ELEVON GAP

HEAT TRANSFER MODEL (53-0) IN THE AMES RESEARCH

CENTER 3.5-FOOT HYPERSONIC WIND TUNNEL (0H44)

bу

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Prepared under NASA Contract Number NAS9-13247

bу

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New Orleans, La. 70189

for

Engineering Analysis Division

Johnson Space Center National Aeronautics and Space Administration Houston, Texas

WIND TUNNEL TEST SPECIFICS:

Test Number:

ARC 3.5 Ft. HWT-177

NASA Series Number:

0H44

Model Number:

53-0

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Occupancy Hours:

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SIMULATED ELEVON/ELEVON GAP HEAT TRANSFER MODEL (53-0) IN THE
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ABSTRACT

Aerodynamic heating in gaps is an area of major concern on the Space Shuttle Orbiter since it is not amenable to treatment solely by analysis. Model 53-0 was tested to evaluate the effect of elevon deflection, gap geometry, and boundary layer state on elevon/elevon gap heating. Testing was conducted in the Ames Research Center 3.5-Foot Hypersonic Wind Tunnel at a nominal Mach number of 5.1 and the model at zero angles of attack, yaw, and roll.

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NOMENCLATURE

Symbol_	Computer Symbol	Definition
b		thickness of model skin
С		specific heat of model skin material, BTU/lb mass
c_0, c_1, c_2	2	constantsin curve fit for C over model wall temperature range
c _p		specific heat at constant pressure of air stream (perfect gas value), BTU/lb
CHAN	CHAN	recording-system channel
H _{aw}	HAW	adiabatic wall enthalpy, BTU/lb mass or joule/kilogram
^H t	НT	free-stream total enthalpy, BTU/lb mass or joule/kilogram
H _W i	HW	enthalpy based on model wall temperature for given T/C location at initial time, BTU/lb mass or joule/kilogram
h	Н	heat-transfer coefficient at model wall for given T/C location
h _s	HS	stagnation-point heat-transfer coefficient for reference sphere
h/h _s (X.XX)	()H/HS(X.XXX	()ratio of model heat-transfer coefficient to heat- transfer coefficient of reference sphere for H _{aw} /H _t = X.XXX (1.0, 0.9, 0.85)
L	LENGTH	model reference length, inches
$M_{_{\infty}}$	MACH	free-stream Mach number
Pt	PT	free-stream total pressure, PSI or atmospheres
٩ _i	Q	heat-transfer rate at model wall for given T/C location at initial time, BTU/ft ² sec

NOMENCLATURE (Continued)

Symbol	Computer Symbol	<u>Definition</u>
ġ _s	QS	stagnation-point heat-transfer rate for reference sphere at initial time
R_s	RS	reference sphere radius at model scale equivalent to 0.305 m (1 ft) for full-scale vehicle
Re _∞ /ft	RE/FT	free-stream Reynolds number per foot; also, per meter
Re _∞ ,L	REL	free-stream Reynolds number based on model reference length, L
St(X.XXX)	ST(X.XXX)	Stanton number based on free-stream flow conditions and the model heat-transfer coefficient for $H_{aw}/H_{t}=$ X.XXX (1.0, 0.9, 0.85)
T		temperature, degrees Rankine/Fahrenheit
T _t	TT	free-stream total temperature, degrees Rankine/ Fahrenheit
Twi	TW	model wall temperature for given T/C location at initial time, degrees Rankine/Fahrenheit
T/C	T/C	thermocouple
t	Т	time, sec.
t _i	TIME	initial time (before model insertion into flow) extrapolated from $f(T_w)$ vs time, sec.
٧	٧	velocity, ft/sec
W		density of model skin material, 1b mass/ft 3
ρ	RHO	viscosity of air, <u>lb - sec</u> ft ²
μ	MU	density of air, slugs/ft = $\frac{1b - sec^2}{ft^4}$
Taw		perfect gas adiabatic wall temperature
Caw		specific heat calculated at Taw

NOMENCLATURE (Concluded)

SUBSCRIPTS

aw	adiabatic wall
i	initial value before model insertion into tunnel flow
PG	perfect gas (calorically and thermally perfect gas)
s	reference sphere
t	free-stream total condition
W	wall
ω	free-stream
1	conditions upstream of shock
2	conditions downstream of shock

CONFIGURATIONS INVESTIGATED

The model consists of a scale representation of the wing/elevon gap geometry inserted in the existing basic model 15-0 flat plate carrier. This stainless steel flat plate carrier is 2 inches thick, 27 inches wide, and 60 inches long with a wedge leading edge. The carrier is designed to accept 24-inch wide inserts with lengths of 6 or 12 inches. This carrier can be seen in Figure 1, which shows the elevon installed at a station 24 inches aft of the carrier leading edge. The elevon can be shifted in the carrier all the way aft to station 48. Flat plate inserts are installed forward and aft of the elevon. This model has been designated as model 53-0.

The use of existing instrumented flat plate inserts forward of the elevon permitted heating rates to be established upstream of the elevon.

Thermocouples were used on thin skin areas of the elevon to establish heating. All instrumentation leads were routed under the flat plate inserts to the aft end of the carrier and then down into the sting.

Following completion of the elevon/wing gap test OH15, the model was modified to permit evaluation of the effect of elevon/elevon gap width and gap geometry on the heating in the elevon/elevon gap. The elevon is basically made up to 3 major assemblies: cove, base plate, and deflectable flap. The flap is mechanically attached to a hinge rod, which is part of the base plate. A continuous hinge rod spacer prevents air flow entering the elevon/wing gap from flowing around the hinge and out under the flap. Flow stoppers prevent spanwise flow in the elevon/wing gap. Brackets

CONFIGURATIONS INVESTIGATED (Concluded)

are installed under the flap to obtain elevon deflections from 0° to 25° in 5° increments. Different deflections can be obtained on the two flaps to permit the evaluation of differential deflections.

The left hand flap was constructed so that the elevon/elevon gap could be configured to any one of the following widths: 0.056", 0.222", and 0.666". Separate 20° and 40° scarf ends were provided for the left hand flap to evaluate the effect of scarfing. Thin skin inserts were prepared for the end of the right hand flap and for the 20° and 40° scarfed ends of the left hand flap.

The 0.056" gap extends all the way forward to the flap leading edge. When the model is configured for the wider gaps (with and without scarfing), the wider gap does not start until a point just aft of the hinge line is reached. Thus, all configurations have an 0.056" gap from the flap leading edge to the hinge line. Then for the 0.222" and 0.666" gaps, the wider gap starts with an abrupt discontinuity at a point 5.0" forward of the flap trailing edge.

INSTRUMENTATION

The model is constructed of 17-4 PH stainless steel. Thin skin inserts made of 17-7 PH stainless steel are used on the cove and flap for instrumented areas. For this test series, the model was instrumented with a total of 70 chromel-constantan thermocouples spot-welded to the skin. These thermocouples are located in two parallel rows on either side of the model & on the elevon and cove. Thermocouples (T/C's) 101 thru 150 are located on the elevon and T/C's 151 - 170 are located on the cove.

Existing instrumented flat plate inserts (from model 15-0) were used forward of the elevon assembly. These inserts are fabricated of 17-4 PH stainless steel and have a single row of thermocouples along the model Q. Six T/C's were located on the top of the right hand flap in two rows between the inboard end and the first chordwise row of T/C's to evaluate the spanwise heating distribution. These are T/C's 171 - 176. A total of 49 additional T/C's (T/C's 177 - 225) were located on the thin skin insert which formed the end of the right hand flap. Twenty thermocouples were placed on each of the thin skin inserts for the scarfed ends of the left hand flap. T/C's 251 - 270 are on the 20° scarf and T/C's 271 - 290 are on the 40° scarf. Eight additional T/C's are available from the flat plate inserts located upstream of the elevon. The two instrumented inserts (T/C's 1 - 5, 15, 18, and 19) were used upstream of the elevon assembly at both stations 24" and 48".

INSTRUMENTATION (Concluded)

A complete tabulation of station, depth, spanwise location, and local skin thickness for all thermocouples is given in Table III. In addition, the wetted length from the tangency point is given for each T/C on the elevon.

TEST FACILITY DESCRIPTION

The NASA-Ames 3.5-Foot Hypersonic Wind Tunnel is a closed-circuit, blowdown-type tunnel capable of operating at nominal Mach numbers of 5, 7, and 10 at pressures to 1800 psia and temperatures to 3400°R for run times to four minutes. The major components of the facility include a gas storage system where the test gas is stored at 3000 psi, a storage heater filled with aluminum-oxide pebbles capable of heating the test gas to 3400°R, axisymmetric contoured nozzles with exit diameters of 42 inches for generating the desired Mach number, and a 900,000 ft³ vacuum storage system which operates to pressures of 0.3 psia. The test section itself is an open-jet type enclosed within a chamber approximately 12 feet in diameter and 40 feet in length, arranged transversally to the flow direction.

A model support system is provided that can pitch models through an angle of attack range of -20 to +20 degrees, in a vertical plane, about a fixed point of rotation on the tunnel centerline. This rotation point is adjustable from 1 to 5 feet from the nozzle exit plane. The model normally is out of the test stream (strut centerline 37 inches from tunnel centerline) until the tunnel test conditions are established, after which it is inserted. Insertion time is adjustable to as little as 1/2 second, and models may be inserted at any strut angle.

A high-speed, analog-to-digital data acquisition system is used to record test data on magnetic tape. The present system is equipped to measure and record the outputs from 80 transducers in addition to 20 channels of tunnel parameters.

All test data were reduced at the NASA/Ames Research Center using the data reduction techniques outlined below. The thermocouple data were reduced using the one-dimensional, thin-wall equation:

$$\dot{q} = WCb \frac{dT_w}{dt} = h \left(H_{aw} - H_w\right) = hH_t \left(\frac{H_{aw}}{H_t} - \frac{H_w}{H_t}\right)$$
 (1)

which neglects heat-conduction losses.

Assuming that W and h are constant and

$$C = C_0 + C_1 T_w + C_2 T_w^2 \text{ for } T_w \text{ ranges,}$$
 (2)

the integration of equation (1) for $t = t_i$ to t and $T_w = T_{w_i}$ to T_w yields the linear equation:

$$f(T_{\mathbf{w}}) = - \ln \left(\frac{T_{\mathbf{a}\mathbf{w}} - T_{\mathbf{w}}}{T_{\mathbf{a}\mathbf{w}} - T_{\mathbf{w}_{\mathbf{i}}}} \right) - \left[\frac{C_{1}}{C_{\mathbf{a}\mathbf{w}}} + \frac{C_{2}}{C_{\mathbf{a}\mathbf{w}}} \left(T_{\mathbf{a}\mathbf{w}} + \frac{T_{\mathbf{w}} + T_{\mathbf{w}_{\mathbf{i}}}}{2} \right) \right] (T_{\mathbf{w}} - T_{\mathbf{w}_{\mathbf{i}}})$$

$$= \frac{hc_{p}}{WC_{\mathbf{a}\mathbf{w}}'b} \quad (t - t_{\mathbf{i}})$$
(3)

where it is defined that:

$$T'_{aw} \equiv \frac{H_{aw}}{c_p} \equiv \frac{H_{aw}}{H_t} = \frac{H_t}{c_p} \ge (T_{aw})_{PG}$$
 (4)

$$C_{aw}^{\prime} = C_{o} + C_{1} T_{aw}^{\prime} + C_{2} T_{aw}^{\prime}$$
 (5)

 \neq specific heat at adiabatic wall temperature The form of Eq (3) is $f(T_w) = mt + a$ where m is the slope and a is the intercept for a straight line if heat-conduction errors are negligible. Thus, deviations from a straight line can indicate heat-conduction effects.

* Data Reduction Section provided by W. K. Lockman, ARC.

DATA REDUCTION (Continued)

The slope, m, of $f(T_w)$ vs. t from Eq (3) is computed by a least-squares, straight-line fit over a finite time interval (approx. 1 sec.) beginning when the model reaches uniform tunnel flow. The value of the heat-transfer coefficient, h, is then determined from:

$$h = \frac{WC_{aw}^{\prime}b}{c_{p}} m \tag{6}$$

Using this value of h, the heat-transfer rate is evaluated at the initial time, t_i , when the model is isothermal at the initial wall enthalpy, H_{W_i}

$$\dot{q} = \dot{q}_1 = h \left(H_{aw} - H_{wi}\right) \equiv hH_t \left(\frac{H_{aw}}{H_t} - \frac{H_{wi}}{H_t}\right)$$
 (7)

where H_{aw}/H_{t} is the same value used to evaluate h. The resultant value of \dot{q} is independent of the value of H_{aw}/H_{t} used for both the h and q evaluations.

The reference sphere heating is also evaluated at the initial wall enthalpy by the method of Fay and Riddell (ref. 3):

$$\dot{q}_s = h_s \left(H_t - H_{w_i} \right) \equiv h_s H_t \left(1.0 - \frac{H_{w_i}}{H_t} \right)$$
 (8)

The model-to-sphere ratio of heat-transfer coefficients is then determined from Eqs. (7) and (8) as

$$\frac{h}{h_{s}} = \frac{\dot{q}_{i}}{\dot{q}_{s}} \left[\frac{1.0 - H_{w_{i}}/H_{t}}{H_{aw}/H_{t} - H_{w_{i}}/H_{t}} \right]$$
(9)

where $\dot{\mathbf{q}}_{1}$ is constant for all values of $\mathbf{H}_{aw}/\mathbf{H}_{t}$.

DATA REDUCTION (Concluded)

To determine h/h_s for various values of H_{aw}/H_t , the particular value of H_{aw}/H_t is substituted into Eq. (9).

The Stanton number is defined as

$$St \equiv \frac{h}{\rho u} = \frac{q_i}{\rho u(H_{aw} - H_{w_i})}$$
 (10)

where for free-stream conditions, $\rho u = \rho_{\infty} V_{\infty}$.

The calculations of the model heating, reference sphere heating, and Reynolds number included the corrections of NACA report 1135 (ref. 4) for calorically imperfect, thermally perfect air. Keyes' equation for viscosity (see ref. 5) was also used for the sphere heating and Reynolds number computations:

$$\mu = \frac{0.0232 \times 10^{-6} \text{ T}^{0.5}}{1 + \frac{220}{\text{T}} 10^{-9/\text{T}}}$$
(11)

where the units for T and μ are °R and lb-sec/ft², respectively.

Test data are available through the following:

W. K. Lockman NASA-Ames Research Center Mail Stop 229-1 Moffett Field, California 94035

Phone: (415) 965-6211

REFERENCES

- 1. SD73-SH-0268, "Pretest Information for a Simulated 0.111-Scale SSV Elevon/Elevon Gap Heat Transfer Model (53-0) in the Ames Research Center 3.5-Foot Hypersonic Wind Tunnel, Test 0H44," By C. L. Berthold, October 1973.
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- 3. Fay, J. A.; and Riddell, F. R.: Theory of Stagnation Point Heat Transfer in Dissociated Air. J. Aeron, Sci.; Vol. 25, No. 1, Feb. 1958, pp. 73-85.
- 4. Ames Research Staff: Equations, Tables, and Charts for Compressible Flow. NACA Rept. 1135, 1953.
- 5. Bertram, Mitchel H.: Comment on "Viscosity of Air." J. Spacecraft Rockets, Vol. 4, No. 2, Feb. 1967, pp. 287-288.

TEST : OH44	NOMIN	AL	DATE :
	TEST CON		
MACH NUMBER	REYNOLDS NUMBER (per foot)	DYNAMIC PRESSURE (pounds/sq. inch)	STAGNATION TEMPERATURE (degrees Rankine)
5.1	0.7 x 10 ⁶	3,065	2460
5.1	2.00 x 10 ⁶	9.195	2460
			,
BALANCE UTILIZED:			COEFFICIENT
	CAPACITY:	ACCURACY:	TOLERANCE:
NF			
\$F			
AF PM			
RM			
YM			
COMMENTS:			
		,	
	15		

TABLE II. ELEVON/ELEVON TEST CONDITIONS

Run	Elevon Station	Elevon Deflection	Elevon Gap	Elevon Gap Geometry	Tunnel Pt	Tunnel ^T t	Re/Ft x 10-6	Remarks
	In.	Degrees	In.		Psia	o _R		
1.	24	0	.056	Parallel	107.08	1994.1	.72	Condensate on Model
1 Repeat Repeat Repeat 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	0 5 10 15 5/10 0/5 10 15 10 10 10 10 10 10 10 10 5/10 10 5/10 10/5 10/5	.056 .056 .056 .056 .056 .056 .222 .222 .666 .666 .056 .056 .056 .056 .056 .056	"" "" "" "" "" "" "" "" "" "" "" "" ""	106.71 101.28 101.24 100.88 100.71 101.79 100.68 100.84 101.41 102.12 102.89 102.67 101.57 102.34 103.97 104.37 105.61 105.61 103.79 104.35 103.58 103.44 313.17 303.53 301.52 302.50 301.16 301.71 301.95 301.35 300.74 301.83 302.87 302.87 302.26 303.12 302.99 303.48 303.67	2065.4 1845.1 1946.0 2082.2 2056.2 1899.8 2028.0 2001.4 2022.7 2010.3 2006.8 2016.6 2017.9 1891.8 1980.0 1949.4 2000.8 2021.3 2028.2 2033.7 2021.6 2018.8 2011.9 1925.6 2100.1 2042.5 2017.4 1982.3 2024.7 2024.1 2042.7 2056.3 2074.1 2074.1 2074.1 2074.1 2074.1 2074.1 2074.1 2074.1 2074.1 2074.1 2074.1 2074.1 2074.1 2074.1 2074.1 2074.1 2074.1 2074.1 2074.1 2075.3 2077.6 2017.6	.68 .78 .71 .63 .65 .67 .68 .67 .68 .67 .69 .69 .69 .69 .69 .69 .69 .69 .69 .69	Diff Defl-Scarf " " " " " " Diff Defl-Scarf Up

TABLE III. - ELEVON/ELEVON GAP MODEL THERMOCOUPLE LOCATIONS

Thermocouple	Station Inches for Carrier G STA 24	rom L.E.	Depth Inches from Carrier Top	Spanwise Location Inches from Carrier (2) (Right +/Left -)	Skin Thickness Inches	Wetted Length Inches i'rom Tangency Pt. (Forward - Aft +)
101 102 103 104 105 106 107 108 109 110 111 112 113 114 115 116 117 118 119 120 121 122 123 124 125 126 127 128 129 130 131 141 142 143 144 145 146 147 148 149 140 141 144 145 146 147 148 149 149 140 140 141 141 141 141 141 141 141 141	24.26 24.36 24.36 24.47 24.58 24.56 24.56 24.56 24.56 24.56 24.56 24.56 24.56 24.56 24.56 24.61 24.31 24.55 24.61 24.31 24.55 24.61 24.31 24.55 24.61 24.31 24.55 24.61 24.31 24.55 24.61 24.31 24.55 24.61 24.31 24.55 24.61 24.31 24.55 24.61 24.55 24.61 24.55 24.61	03 1 2 2 6 1 6 1 6 1 6 2 6 1 6 1 6 1 6 1 6	.020	493 493	.0081 .0077 .0077 .0077 .0072 .0150 .0152 .0160 .0158 .0157 .0160 .0163 .0162 .0160 .0158 .0160 .0157 .0153 .0153 .0155 .0154 .0152 .0150 .0160 .0161 .0164 .0162 .0161 .0160 .0161 .0162 .0161 .0162 .0157 .0153 .0153 .0153 .0162 .0161 .0162 .0161 .0162 .0157 .0154 .0153 .0153 .0153 .0153 .0153 .0152 .0152	854 678 550 489 428 305 244 305 183 122 061 0 +.1 2.4 7 1.0 4.9 4.9 4.9 4.9 4.9 4.9 4.9 4.9 4.9 4.9

TABLE III - ELEVON/ELEVON GAP MODEL THERMOCOUPLE LOCATIONS (Continued)

Thermocouple No.	Static Inches f Carrier	rom L.E.	Depth Inches from Carrier Top	Spanwise Location Inches from Carrier & (Right +/Left -)	Skin Thickness Inches	Wetted Length Inches from Tangency Pt. (Forward - Aft +)
148 149 150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 167 168 169 170 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 16 16 16 16 16 16 16 16 16 16 16 16	28.6 29.1 29.6 23.97 23.93 24.32 24.32 24.30 23.94 23.97 23.93 24.32 24.32 24.32 24.32 24.32 24.32 24.32 24.35 55 55 15.55 17.45	6 1 6 99 31 22 40 22 64 47 47 47 48 48 48 48 47 47 47 48 48 48 48 48 48 48 48 48 48 48 48 48	0 0 0 0 0 0 0 0	.493 .493 .493 50 50 50 50 50 50 515 .515 .515 .515 .515 .515 .515 .51	.0152 .0152 .0160 .0140 .0140 .0140 .0140 .0140 .0060 .0060 .0060 .0150 .0140 .0140 .0140 .0140 .0140 .0151 .0150 .0151 .0151 .0156 .0149 .0151 .0156 .0149 .0127 .0133 .0153 .0153 .0153 .0153 .0153 .0159 .0132 .0130 .0109 .0125 .0138 .0137 .0138 .0142	3.9 4.4 4.9

TABLE III. - ELEVON/ELEVON GAP MODEL THERMOCOUPLE LOCATIONS (Continued)

Thermocouple No.	Stat	ion	Depth	Spanwise Location	Skin Thickness
	Inches Carrie		Inches from Carrier Top	Inches from Carrier & (Right + Left -)	Inches
171 172 173 174 175 176 177 178 179 180 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216	25.7.7.6.6.6.5.6.7.9.1.4.6.0.7.5.5.5.5.5.6.6.6.6.6.6.6.6.6.6.6.6.6.6	77766656791460755555555555556666666665555555555 44991118888999900111223330111225544444444455555555555555555555555	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	793 693 593 593 693 593 893 993 993 993 993 993 993 993 993 993 993 993	.0158 .0158 .0158 .0153 .0153 .0153 .0153 .0071 .0072 .0073 .0075 .0075 .0075 .0076 .0077 .0077 .0077 .0077 .0076 .0076 .0076 .0076 .0076 .0076 .0076 .0076 .0076 .0076 .0076 .0076 .0076 .0076 .0077 .0077 .0077 .0077 .0077 .0077 .0077 .0077 .0077 .0077 .0077 .0077 .0077 .0077 .0077

TABLE III. - ELEVON/ELEVON GAP MODEL THERMOCOUPLE LOCATIONS (Continued)

Thermocouple No.	Stat	ion	Depth	Spanwise Location	Skin Thickness
~	Inches Carrie		Inches from Carrier Top	Inches from Carrier Ç	Inches
	@ STA 24	@ STA 48		(Right + Left -)	
217 218 219 220 221 222 223 224 225 251 252 253 2554 255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 272 273 274 275 276 277 278 280 281 282 283 284 285 286 287	222222244 55558 2999299944 555558 299929999999999999999999999999999	53.2222244 222222244 53.53.53.53.5555555555555555555555555	.05 .10 .20 .50 .50 .53 .53 .53 .53 .55 .55 .55 .55 .55 .55	8938938938938938938938931.130* -1.16* -1.206* -1.171* -1.103* -1.367**	.0071 .0070 .0070 .0070 .0070 .0070 .0070 .0069 .0069 .0068 .0068 .0068 .0063 .0070

^{* 20°} Scarf - Dependent on gap width being tested - distance for .056" gap given. ** 40° Scarf - Dependent on gap width being tested - distance for .056" gap given.

TABLE III. - ELEVON/ELEVON GAP MODEL THERMOCOUPLE LOCATIONS (Concluded)

Thermocouple No.	Station		Depth	Spanwise Location	Skin Thickness
	Inches from Carrier L.E. @ STA 24 @ STA 48		Inches from Carrier Top	Inches from Carrier C	Inches
	@ STA 24	e STA 40		(Right + Left -)	
288 289 290 1 2 3 4	27.45 27.45 27.45 12.55 13.5 15.05 16.5 17.45	51.45 51.45 51.45 36.55 37.50 39.05 40.50 41.45	.78 .91 1.04 0 0 0	-1.451** -1.534** -1.618** 0 0 0	.0073 .0073 .0073 .0158 .0151 .0150 .0151

^{** 40°} Scarf - Dependent on gap width being tested - distance for .056" gap given.

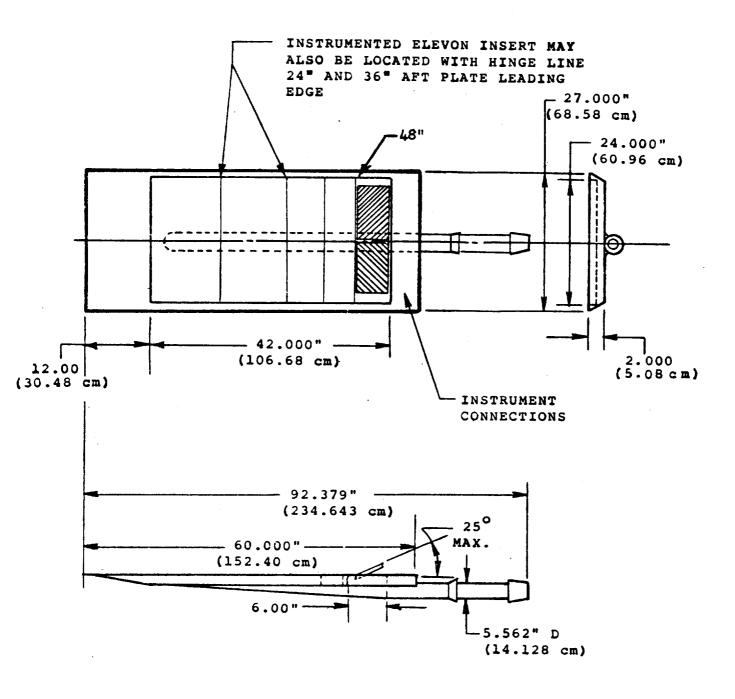


Figure 1. - Carrier Plate

Figure 2. - Model Installed In Tunnel With Elevon at Station 24.

			<u> </u>
		_	_^